

Product sheet

HSS-CO StepCut ø8 mm Drill Bit for Tubes and Curved Surfaces

Brand: BLUEMASTER

Reference: EDM 16039



Drill bit with stepped tip (StepCut) for drilling in tubes and curved surfaces, manufactured in HSS-Co 5% according to DIN 338, N-type helix at 30°, diameter 8 mm, ideal for stainless steel and metals up to 120 kg/mm².

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Description

8 mm HSS-CO StepCut drill bit specifically designed for drilling tubes, curved and unstable surfaces with maximum precision and durability. Manufactured in HSS-Co 5% material according to DIN 338 standard, it features a stepped tip (StepCut) that prevents slippage during operation, ensuring optimal performance in resistant materials such as stainless steel and metals up to 120 kg/mm². Its N-type helix at 30° allows excellent chip removal, improving process efficiency.

Technical Features

- Diameter: 8 mm
- Material: HSS-CO 5%
- Helix Type: N at 30°
- Tip: Special StepCut for tubes and curved surfaces
- Shank: Handle with triple slip-resistant planes

Its design provides superior performance in demanding industrial applications, offering wear resistance and precision in repetitive tasks. It is ideal for operators who require reliable tools in high-production environments.

The drill bit installs easily in standard drill holders and features a slip-resistant system that ensures safe operation during drilling. It is recommended to use appropriate cutting speeds to maximize tool life and achieve optimal results in steel and non-ferrous metals.

Specifications

Diameter	8 mm
EAN	8422798516440

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