

Product sheet

RUKO M18 HSS ground type B tap for M machines DIN 376.

Brand: Ruko

Reference: TUR 232180



Ruko-232180 Type B M18 tap, made of ground HSS. Ideal for through threads in non-alloy steels and non-ferrous metals. Packaged in an individual plastic case, with a reinforced shank and bright finish. Right-hand cut.

[View product online](#)

Description

The Ruko-232180 tap is a high-precision tool designed for creating through threads in a variety of materials. Manufactured with a reinforced shank, this tap is ideal for machine use, ensuring optimal performance in unalloyed and low-alloy steels with a tensile strength of up to 800 N/mm². Its design allows for single-step threading, facilitating an efficient and precise machining process.

This tap complies with DIN ISO 13 metric standards, offering an ISO 2/6H tolerance. Its bright surface not only enhances durability but also reduces friction during cutting, ensuring a high-quality finish.

The right-hand cut provides additional control during the threading process.

- **Model:** Ruko-232180
- **Type:** Machine tap
- **Thread:** Metric DIN ISO 13
- **Tolerance:** ISO 2/6H
- **Compatible materials:** Unalloyed steels, low-alloy steels, malleable cast iron, non-ferrous metals
- **Maximum strength:** 800 N/mm²
- **Surface:** Bright
- **Cut:** Right-hand
- **Packaging:** Individual plastic box with hanger
- **Quantity:** 1 piece

Specifications

High	2,50
Width	3,00
EAN	4007140024411
Manufacturer	Ruko
Weight (kg)	0,1400
Depth	12,70

This document is based on the product page published in our store and is provided for information only. It is not contractual. It may contain errors or omissions and does not replace the manufacturer datasheet.

If you have any questions, contact our support team

Item downloaded on 8 October 2026