

Product sheet

RUKO HSS ground tap set MF DIN 2181, MF25 x 1.5 mm thread.

Brand: Ruko

Reference: TUR 235250

Set of 2 Ruko-235250 hand taps, made of HSS and ground. Designed for through threads and blind holes in steels and non-ferrous metals. Metric fine thread MF25 x 1.5 mm, with ISO 2/6H tolerance.

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Description

The Ruko-235250 tap set is designed for creating through and blind hole threads in a variety of materials, including unalloyed and low-alloy steels with a tensile strength of up to 800 N/mm², as well as malleable cast iron and non-ferrous metals. This tap set enables an efficient threading process, as the thread is cut in two steps, ensuring a high-quality and precise finish.

The set includes two pieces: a roughing tap and a finishing tap, ensuring optimal results in every application. The thread is a fine metric type, conforming to DIN ISO 13, with a tolerance of ISO 2/6H.

Furthermore, its bright surface contributes to better lubrication during the cutting process, facilitating the work and extending the tool life.

- **Model:** Ruko-235250
- **Thread Type:** Fine Metric DIN ISO 13
- **Compatible Materials:** Non-alloy steels, low-alloy steels, malleable cast iron, non-ferrous metals
- **Maximum Strength:** 800 N/mm²
- **Tapping Process:** 2-Step Tap and Die
- **Set Contents:** 2 Taps (Roughing and Finishing)
- **Tolerance:** ISO 2/6H
- **Surface:** Bright
- **Cutting:** To the right

Specifications

High	10,00
Width	10,00
EAN	4007140128485
Manufacturer	Ruko
Weight (kg)	0,1600
Depth	15,00

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