

Product sheet

RUKO 22mm diameter high precision HSS-G core drill bit.

Brand: Ruko

Reference: TUR 128022

The Ruko-128022 HSS-G (Ø 22 mm) hole saw is ideal for alloy steels, non-ferrous metals, and plastics. With a material thickness of up to 2.5 mm and a cutting depth of 5 mm, it is resharpenable and requires minimal pressure.

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Description

The Ruko-128022-HSS-G (Ø 22 mm) hole saw is a high-precision tool designed for drilling in a wide variety of materials. With a material thickness of up to 2.5 mm and a cutting depth of 5.0 mm, this hole saw offers a right-angle cut and is resharpenable, ensuring a long service life and consistent performance. It is especially recommended for working with alloy steels up to 800 N/mm² hardness, cast steel, non-ferrous metals, light metals, plastics, reinforced fabrics, plasterboard, and in light construction applications.

It is important to note that this tool is not suitable for hammer drilling. For best results, it is recommended to apply light pressure when starting to drill and maintain constant pressure throughout the process.

Furthermore, it is essential to avoid oscillating movements and use coolant to optimize performance and extend the tool's lifespan.

- **Diameter:** 22 mm
- **Material Thickness:** Up to 2.5 mm
- **Cutting Depth:** 5.0 mm
- **Cutting:** Right-hand
- **Resharpenable:** Yes
- **Recommended Materials:** Alloy steels, cast steel, non-ferrous metals, light metals, plastics, reinforced fabrics, plasterboard
- **Applications:** Light construction
- **Drilling Pressure:** Low and constant

- **Movements:** Avoid oscillations
- **Cooling:** Use coolant liquids

Specifications

High	3,00
Width	3,00
EAN	4007140294777
Manufacturer	Ruko
Weight (kg)	0,0800
Depth	12,00

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