

Product sheet

Ruko Step Drill Bit HSS Ø 6.0-38.0 mm (12 steps)

Brand: Ruko

Reference: TUR 101053



HSS 12-step step drill with variable diameter between 6.0 and 38.0 mm for metal sheet drilling up to 4 mm. It has split point point split point DIN 1412 C, 118° cut-off angle and CBN grinding at each radially adjusted step.

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Description

Ruko's HSS step drill is a specialized tool designed for precise drilling of metal sheets in various industrial environments, including electrical, sanitary, heating and automotive sectors. Its construction ensures optimum and lasting performance.

Technical characteristics

- Materials: High-speed steel (HSS)
- Diameter range: 6.0 mm to 38.0 mm
- Number of steps: 12 radial steps
- Cut point: Split point DIN 1412 C
- Cut angle: 118°
- Cone angle: 90°
- Cutting sense: Right
- Rectification technology: CBN (Cubic Boron Nitride)
- Channel design: Spiral for shaving evacuation
- Marking: Steps indicated to the laser
- Maximum capacity: Metal sheets up to 4 mm
- Presentation: Translucent plastic case with hanger

Thanks to its design, the tool allows a clean cut without generating slugs, excessive vibrations or annoying noises during the operation.

Specifications

EAN	4007140001580
Manufacturer	Ruko

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