

Product sheet

Ruko Step Drill Bit HSS Ø 4.0-20.0 mm (9 Steps)

Brand: Ruko

Reference: TUR 101051



HSS 9 step step step drill with variable diameter of 4.0 to 20,0 mm for metal sheet drilling up to 4 mm. It has split point DIN 1412 C, 118° cut-off angle and CBN grinding at each radially adjusted step.

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Description

Ruko's HSS step drill is a specialized tool designed for precise drilling of metal sheets in various industrial environments, including electrical, sanitary, heating and automotive sectors. Its construction ensures optimum and lasting performance.

Technical characteristics

- Material: HSS fast steel
- Diameter range: 4.0 to 20.0 mm
- Number of steps: 9 radially adjusted steps
- Cut point: Split point DIN 1412 C
- Cut angle: 118°
- Cone angle: 90°
- Cutting sense: Right
- Rectified: CBN at each step
- Chip canals: Spiral design
- Maximum capacity: Metal sheets up to 4 mm
- Finished steps: Laser markings

The design of the spiral channels and CBN grinding ensures a clean cut without noise, vibrations or slurry. Includes translucent plastic case with hanger for safe transport.

Specifications

EAN	4007140001467
Manufacturer	Ruko

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